# **Technical Data Sheet**

**Ace Series** 

#### **Description**

Diamond Ace Flexi is an Elastomeric Primer and based on modified styrene acrylic co-polymer specially formulated for water proofing. It is highly flexible penetrating primer and used to cover hairline cracks, excellent resistance to water, alkali and efflorescence, seals the pores and prevent water penetration.

#### **Recommended Use**

Diamond Ace Flexi Primer is suitable to use as primer for exterior and interior brickwork, plaster, concrete surfaces. It is a highly flexible environment friendly product.

#### **Physical Properties**

Colour White Finish Matt

Viscosity 110-120 KU/30\*C

Solids Contents 60 %

Flash Point None – Water Based

Specific Gravity  $1.45 \pm 0.02$ 

#### **Film Thickness and Spreading Rate**

Dry Film Thickness: 60 – 100 μm per coat (based on substrate

condition)

Theoretical Coverage: 8-10 m<sup>2</sup> / Ltr / Coat

(Actual coverage is dependent on substrate condition, application method, application condition and finishing appearance)

#### **Surface Preparation**

All loose material including loose plaster, cement splashes, old paint, dust, etc. must be thoroughly removed. New plaster / concrete must be fully cured.

#### **Condition During Application**

The temperature of the substrate should be min. 3°C above the dew point of the air temperature and relative humidity not more than 70% measured in the vicinity of the substrate. Good ventilation is necessary when the paint is used in confined spaces. Mix the paint to uniform consistency before application.

#### **Application Data**

**Application Methods** 





Thinner/Cleaner Clean Water

#### **Drying Time**

Temperature	Dry to Touch	Dry to Handle	Recoating Time
25 °C	2 hours	3 hours	3 hours
35 °C	1 hour	2 hours	2 hours

### **Typical Paint System**

On Plaster / Concrete

Ace Flexi Elastomeric Primer 2 Coats
Top Coat 2-3 Coats

# Ace Flexi Primer



## Storage

The product must be stored in accordance to the national regulations. The product should be kept in a well-ventilated place, protected from the heat and direct sunlight. The containers must be kept tightly closed.

#### **Handling**

Handle with care. Stirr well before use.t.

#### **Packing Size**

4 Ltrs and 16 Ltrs.

### **Health and Safety**

Material health and safety data sheet is available upon request. Please observe the precautionary notice displayed on the container. Ensure proper ventilation during application and drying of paint. Avoid inhalation of paint mist/vapours and skin contact. Spillage of paint on skin should immediately be removed with suitable cleanser soap and water. Eyes should be well flushed with water and immediate medical attention should be sought.

